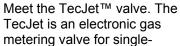


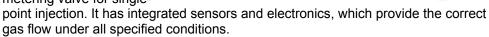
TecJet[™] 52

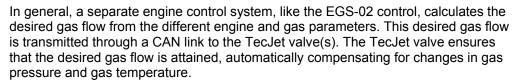
Intelligent Electronic Gas Metering Valve

Description

Efficiency, performance, and emissions. In today's marketplace, these factors play a key role in gas engine development. As engine performance advances are made, gas metering devices should be more flexible and accurate, and be used for a wide range of gas qualities from butane down to landfill gas.







The microcomputer inside the TecJet valve converts the desired gas flow signal and gas parameter information into a valve position (which corresponds to the desired gas flow), depending on gas inlet pressure, gas temperature, and the pressure difference across the valve.

Benefits

Flexible inputs to use the engine control system of an OEM. Communication in two directions possible with other control systems by means of the integrated CANbus.

Fast response to flow commands, which makes it possible to accept large load steps without losing engine speed.

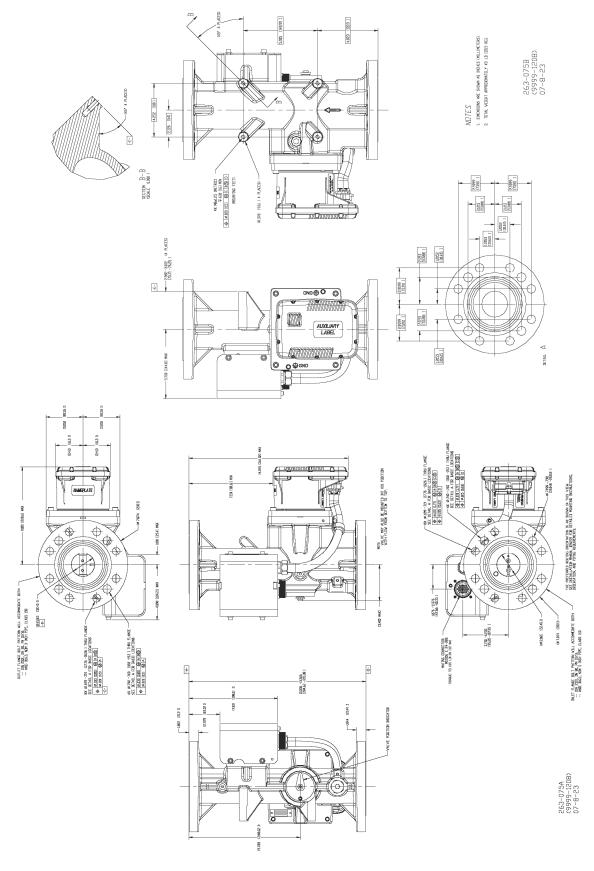
High turn-down ratio that makes it possible to use one TecJet model for a complete engine family, 6 to 24 cylinders.

Application

The TecJet™ valve, together with an engine control system, form an ideal combination for operating gas engines with a gas specific gravity from 0.4 to 2.0. The TecJet 52 gas control valve is applicable for stationary applications within a power range of 210–800 kW for low-BTU specialty gas and 500–1500 kW for pipeline-quality natural gas. This range is also dependant on other factors such as fuel pressure, fuel differential pressure across the valve, fuel temperature, etc. Consult the applicable TecJet Installation and Operation manual or a Woodward application engineer for actual sizing of a valve.

- Improved vibration resistance over TecJet 50 Plus
- New platform allows for future performance gains & new applications or new processor
- Integrated return spring
- Forms ideal combination with EGS-02 control
- Bi-directional communication via CANbus, CANopen, J1939, or custom CAN
- Better dynamic response & repeatability over TecJet 50 Plus
- Accurate over entire flow range
- Flow testing ensures that the engine does not have to be recalibrated if TecJet is replaced
- Compensates for gas pressure and gas temperature fluctuations
- Wider range of installation options which include:
- Smaller and lighter than TecJet 50 Plus
- Can be supported by flanges
- Easier installation transition from TecJet 50 (original version) if space is limited
- Fully backward compatible with the TecJet 50 Plus

The TecJet gas control valve is typically installed upstream of the turbo. The TecJet has a fast response to handle variations in engine load and speed. This is important for good engine behavior, low fuel consumption, low emissions and load changes. With the help of a PC (personal computer), you can easily monitor and set up the TecJet valve for your specific application.



TecJet 52 Outline Drawing

Specifications

Weight: 17 kg (38 lb)

Size: 52 mm

Valve Maximum Geometric Area: 1310 mm² (2.03 in²)

Input Voltage Range 18–32 Vdc

Input Current Range: =1 A @ 24 Vdc steady state, 3.75 A @ 24 Vdc transient

Temperature Ranges

Pressure Ranges

Fuel Gas Inlet: 876 to 1289 mbar absolute (12.7 to 18.7 psia)

Inlet to Outlet Delta *: 69 to 345 mbar (1 to 5 psid)

Filter in the Gas Stream Maximum mesh size 50 µm

Flow Accuracy * ±20% point accuracy -> Crank to Idle flow rate

±10% point accuracy -> Idle to 25% valve maximum rated mass flow ±6% point accuracy -> >25% valve maximum rated mass flow

*—Add an additional 1.5%, 1%, and 0.5%, respectively, to flow accuracy values listed if inlet to outlet delta is greater than 276 mbar (4 psid).

Dynamics

Position Response: —3 db at > 7 Hz, with 1400%/second slew rate limit, 2 ms dead time.

Overshoot < 1%

Demanded Flow Response: Same as position loop response with addition of 3 ms flow loop update

rate

Pressure Change Rejection: Same as demanded flow response with addition of 10 ms lag on P1

measurement, 100 ms lag on delta pressure

Vibration Random Vibration: Exceeds WGC RV2, 10–2000 Hz @ 0.1 G²/Hz

(12.8 Grms)

Shock Per US MIL-STD-810C, Method 516.2, Procedure 1 (40 g)

Communication/Command Signals CAN

PWM: 7 to 32 V differential input, 12 bit resolution, 40 k Ω impedance 4 to 20 mA Analog: 225 Ω impedance, differential, 25 mA ±2% max

input current

Customer specific input

Regulatory Compliance European Compliance

for CE Mark:

EMC Directive Certified to 89/336/EEC COUNCIL DIRECTIVE of 03 May 1989 on the

approximation of the laws of the member states relating to electromagnetic

compatibility.

Product also complies with the Machinery and Pressure Equipment Directives. CSA Certified for use in Class I, Division 2, Groups A, B, C, and D T3 for United

North American Compliance: CSA Certified for use in Class I, Division 2, Groups A, B, C, and D States and Canada as a component for use in other equipment.

Type 3R Enclosure Rainproof

TecJet Service Tool The TecJet Service Tool can be downloaded from the Web at

www.woodward.com/software. Select software product "TecJet Tools", then

follow the installation instructions given on that page.

Technical Manual: 26399

For information about the larger **TecJet 110** (105 mm), please see product specification 03317.

Adjustments

Using the TecJet Service Tool installed on a laptop or PC connected to the TecJet valve, you can monitor and make adjustments quickly and easily through the following six tabs:

Overview Tab

The Overview Tab contains flow demand, gas pressures, gas temperature, and gas property information.

Troubleshooting Tab

The Troubleshooting Tab contains typical valve information used for troubleshooting purposes. This information includes electronics temperature, supply voltage, running hours, and CAN communication info.

Warnings Tab

The Warnings Tab displays valve warning indicators. When one of these warnings occurs, the valve continues to operate, but the valve Status Output switches to signal the operator that a problem has occurred.

Errors Tab

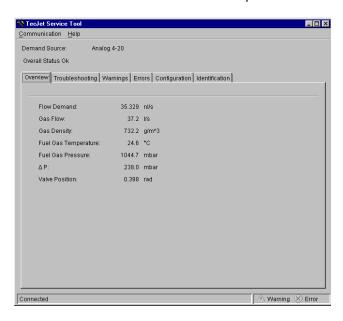
The Errors Tab displays valve error indicators. When one of these errors occurs, the valve goes into shutdown mode, and the valve status output switches to signal the operator that a problem has occurred.

Configuration Tab

The Configuration Tab allows the user to customize the valve to a particular application. CAN parameters, demand signal scaling, warning/error limits, default pressures, and demand source can all be viewed or changed on this tab.

Identification Tab

The Identification Tab contains valve and software information such as part numbers and serial numbers.



TecJet Monitoring Program



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